



SAFETY **FIRST**

PLEASE POST THESE SAFETY RULES NEAR MACHINE FOR REFERENCE

SAFETY RULES for **POWERMATIC**[®]

PLANER

1. **READ AND UNDERSTAND INSTRUCTION MANUAL BEFORE OPERATING PLANER .**
2. **MAKE** certain that the machine frame is electrically grounded and that a grounding lead is included in the electrical service.
3. **WEAR** an approved safety shield, goggles, or glasses to protect eyes at all times.
4. **BEFORE** operating the machine, remove, tie, rings, watch, loose clothing and other jewelry and roll up sleeves. Hearing protectors should be used.
5. **KEEP** the floor around the machine clean and free of scrap material, sawdust, oil or grease.
6. **KEEP** the machine guards in place at all times. Do not operate the machine with the guards off.
7. **MAINTAIN** a balanced stance and keep your body under control at all times.
8. **KEEP** tools sharp and clean for safe and best performance.
9. **STAND** to the left side out of line with the table and make sure no one else is standing in line with the table.
10. **KEEP** hands outside the machine. **NEVER** reach under the guards to try to clear stock that stops feeding. Do not clear chips and sawdust with hands; use a brush.
11. **BE SURE** cutterhead rotates under power in a counterclockwise direction when viewed from the main drive motor side.
12. **MAKE** all machine adjustments with power off **EXCEPT** feed rate.
13. **DO NOT** make any cuts requiring more power than is available on the machine. See decal on the front panel.
14. **DO NOT** plane **USED LUMBER** or wood with loose knots.
15. **DO NOT** feed stacked boards through a planer; a kickback can occur causing severe or fatal injury.
16. **DO NOT** attempt to plane boards shorter than 18"
17. **IF** the board being planed stops feeding, disengage or turn the feed off and turn the power off. Wait until the cutterhead comes to a complete stop before lowering the table to remove the board. Never lower the table with the power on and the stock still in the machine. A kickback can occur which could cause a severe or fatal injury.
18. **GIVE** the work you are doing your undivided attention.
19. **NEVER** leave the machine running unattended.