



# **SAFETY** **FIRST**

PLEASE POST THESE SAFETY RULES NEAR MACHINE FOR REFERENCE

## **SAFETY RULES** for

### **SHAPER TABLE**

1. **READ AND UNDERSTAND** instruction manual before operating this machine.
2. **IF YOU ARE NOT** thoroughly familiar with the operation of Wood Shapers and Overarm Router/Shapers, obtain advice from your supervisor, instructor or other qualified person.
3. **REMOVE** tie, rings, watch and other jewelry, and roll up sleeves.
4. **ALWAYS** wear safety glasses or a face shield.
5. **MAKE SURE** wiring codes and recommended electrical connections are followed and that machine is properly grounded.
6. **MAKE** all adjustments with the power off.
7. **KEEP** cutters sharp and free of all rust and pitch.
8. **NEVER** run the stock between the fence and the cutter.
9. **ALWAYS** feed against the cutter rotation.
10. **WHEN SHAPING** with collars and starting pin, the collar **MUST** have sufficient bearing surface.
11. **WHEN SHAPING** with collars and starting pin, the work must be fairly heavy in proportion to the cut being made. **UNDER NO CIRCUMSTANCES** should short work of light body be shaped against the collars.
12. **WHEN SHAPING** with collars and starting pin, the cutter should be positioned below the collar whenever possible.
13. **THE FENCE** should be adjusted endwise so the opening is never more than is required to clear the cutter.
14. **ALWAYS** use a miter gage and clamp attachment when edge shaping work less than 6" wide. Fence should be removed during this operation.
15. **BEFORE LEAVING** the machine, make sure the work area is clean.