SAFETY FIRST

PLEASE POST THESE SAFETY RULES NEAR MACHINE FOR REFERENCE

SAFETY RULES for Enco

MILLING MACHINE

1. IF YOU ARE NOT thoroughly familiar with the operation of Milling Machines, obtain advice from your supervisor, instructor or other authorized person.

2. MAKE SURE wiring codes and recommended electrical connections are followed and that machine is properly grounded.

3. HAVE the power off when making any adjustment.

4. REMOVE tie, rings, watch and other jewelry and roll up sleeves.

5. ALWAYS wear safety glasses or a face shield.

6. BE SURE work is properly clamped in place before making a cut.

7. BEFORE STARTING a cut, set the proper feed, speed and depth of cut. Failure to follow this rule can break a cutter, bend an arbor, throw a work piece out of the machine, or cause some other dangerous condition.

8. YOU will have a "wreck", (broken cutter, etc.) if you start cutting with the feed set for rapid traverse,

9. KEEP machine clean and free of chips. Shut off power and wait for machine to stop before removing chips. Do not clean machine with a rag or a brush while machine is running.

10. MAKE SURE cutters are sharp. Handle them with care to avoid cutting yourself.

11. BE SURE cutter is turning in the right direction. A "wreck" (broken cutter, etc.) can occur if cutter is turning backwards.

12. GUARDS should be used at all times.

13. IF A COOLANT is used, wash your hands and arms thoroughly to prevent danger of dermatitis or infection from the coolant.

14. SHUT OFF power and clean the Milling Machine and work area before leaving the machine.